

Blasting Service Enquiry Form - Please complete this form and send it to us with the sample parts and/or drawings. We understand that not all questions will be applicable. Once we receive the information, we will get in touch should we require any further details. We thank you for your support.

Company Name:	Address:	Post Code:
Contact Person:	Email:	Tel/Mob:
Department/Position:	Date:	Filled in by:
Number of parts enclosed	Drawing Enclosed (Y/N):	
Part Details (Please Fill) Part Number/Name: Material: Dimension(mm): Part Weight: Surface-Roughness (R _a): Any coatings on the part, if yes, please describe: Do areas of the part need to be masked? Will this be masked when it arrives (Applicable if certain areas are not to be blasted): Can parts be grouped together during process: Does the part need to be blasted internally, externally or both sides: Are the parts threaded and critical:		Volumes/Deliveries Batch Quantities per delivery: Frequency of delivery (Weekly, monthly, 1 off): Annual Quantity: Special packaging instruction post blasting: Target Price (If known): Delivery Requirement:
Manufacturing Process/Prior Process (Please Circle) Casting Forging Fabrication Stamping Die Casting Milling Turning Painted Powder-Coated Refurbishment Other (Please state): Has the part been heat treated or double heat treated: Current Blasting Process (Please Circle): In House Supplier- Supplier Name Post process method after blasting (Please circle) Painting Plating Coating Assembly Final Product Other (please state):		Current Process Issues (Please Circle) Cost of part Poor service from supplier Poor finish Long lead times High scrap rate Other: Process Requirement (Please Circle) Rough Smooth Descaling Pre-Plate Pre-Paint Matte-Finish Decorative Other (Please state): Cleanness Standard (Please circle): Sa 1 Sa 2 Sa 2.5 Sa 3 Surface-Roughness (R_a) =
Blasting Process Required (Please Circle) Shot Peening Vapour Blasting Glass Bead Non-Ferrous (Al oxide in varying gradies) Grit/Shot Blasting Specification..... Almen Arc strip required: Other (Please state):		Other Comments/Remarks: